

## **MecanoJET Compact** Smart Cleaning Integration





# SPRAYING CLEANING SYSTEM WITH BASKET

#### For bulk and complex shapes parts



## **Technical description**

Suitable for cleaning in production cell, the MecanoJET Compact with its washing, rinsing and drying steps allows increasing the level of quality and performance, with a treatment of six charges per hour.

Compatible applications are varied, especially in automative, aeronautics, general industry and machining/cutting application.

During the automatic cleaning cycle, the parts placed in basket are set closer to the nozzles and rotate on a horizontal axis for a better cleaning efficiency.

User-Friendly

- Intuitive Human-Machine
   interaction
- Optimal loading height



- I/O link device Plug & Play
- Tanks with inclined edges
  - Maintenance access by roller shutter

Compact

- 950 mm wide
- Footprint <2,50m<sup>2</sup>
- Modular monobloc design



STANDARD EQUIPMENTS



#### **TECHNICAL DATA**

Internal dimensions of the basket (L x D)	480 x 280 mm	Stainless steel construction 304L
External dimensions of the basket (L x D x H)	520 x 320 x 200 mm	<ul> <li>Thermal insulation</li> </ul>
Maximum load	30 kg	Washing tank
Drum rotation	5 turns/min	Rinsing tank     Double filtration
Tanks capacity	2 X 200 I	(tank return + pump)
Operating temperature	55 to 70°C	<ul> <li>Electric heating of tanks</li> </ul>
Average cycle time	15 to 25 min	<ul> <li>Oscillation or complete rotation of the basket</li> </ul>
Pumps pressure	4 bar	<ul> <li>Tilling door for basket loading / unloading</li> </ul>
Pumps flow	300 l/min	Pneumatic locking of the door
Baths heating power	2 x 12 kW	Hot air drying
Drying heating power	6kW	<ul> <li>Steam extraction</li> </ul>
Power installed	36,8 kW	Programmation via SIEMENS PLC
Supply voltage	400V TRI	<ul> <li>3-color signal tower depending on MecanoLav standard</li> </ul>
Frequency power	50hz	Floor tank with forklift pockets

### **OPTIONNAL EQUIPEMENTS**

- Third filtration step (cartridge filters)
- Water-powered proportional dosing pump
- Compressed air blowing
- Coalescent oil separator
- Tailor-made and adjustable baskets
- Final rinsing step
- 3 positions loading/unloading table
- Air/air steam condenser
- Draining pump
- Adjustable drum size





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