



4 - ROLLER PLATE BENDING MACHINE

01.0 Intro



THE BENDING EVOLUTION BEGINS NOW...

In spring 2017 we started with the vision to create a bending machine, which is changing the way of bending, a machine which would not require any specific experience to reach perfect results, a machine which cuts the entire machine costs in half, a machine which is changing the market and a machine which deserves the name *HAEUSLER*!

In autumn 2018 we are now looking to the result of this intense and challenging research, developing and design period. Today we are extremely proud to present our revolutionary new 4-ROLLER PLATE BENDING MACHINE EVO – a machine that fulfills all our visionary goals, and even more – EVO is the worldwide first bending machine with integrated ARTIFICIAL INTELLIGENCE – of course protected by patents. What it means? Perfect bending results right from the first workpiece...!

We are looking forward to welcome you to the EVO-family...

Yours sincerely

Jürgen Freund, CEO of HAEUSLER



Benefits 02.0

ADVANTAGES AT A GLANCE

Reduced running costs, increase in productivity and super easy to use: EVO comes with a bunch of

outstanding benefits.

 THE EVO is packed with several innovative and patented features that will increase your production range and productivity and at the same time offers you the lowest Total Costs of Ownership. In addition to the high-quality hardware that was used on this machine, we are very pleased to present the

latest control system BENDTRONIC which will be a standard on all EVO machines. This patented control system is the only one that uses artificial intelligence to optimize your bending result right from the beginning. At the same time, it is intuitive and extremely user-friendly.



BENDING BECOMES CHILD'S PLAY

The latest generation of the patented HAEUSLER control system BENDtronic 2.0 with integrated artificial intelligence allows the operator to achieve perfect bending results right from the beginning

REDUCTION OF RUNNING COSTS

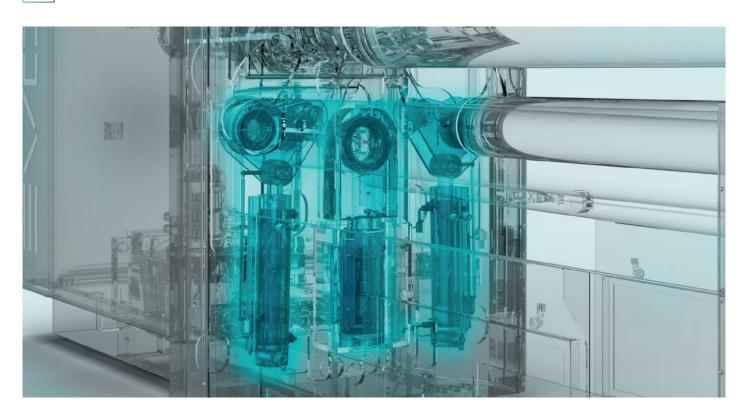
The Haeusler Hybrid Drive System HHDS reduces maintenance costs by 50% and enables an increase in rotation speed











EVO IS RANGE EXTENSION

MAXIMIZE YOUR BENDING RANGE

VSA TECHNOLOGY | ALLOWS BENDING OF THICKER PLATES AND SMALLER DIAMETERS

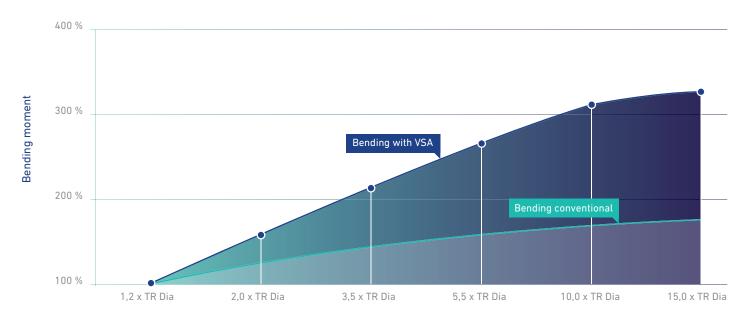
The new and patent pending VSA® - technology allows the operator to bend either very heavy wall thicknesses or alternatively very small diameters. This can be realized by a unique adjustment of the bending geometry. The EVO is worldwide the only 4-roll plate bender with this unique feature.

For our clients it means that they are now in a position to get a machine with up to 85% more bending moment compared to conventional bending machines. Additionally they get the possibility to use super small interchangeable top rolls for bending tight diameters.

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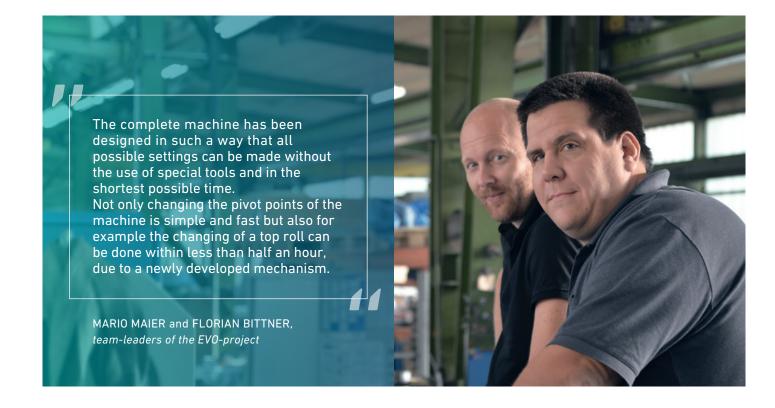
HAEUSLER VSA - SHIFTING THE LIMITS - UP TO 85% MORE ROUNDING POWER



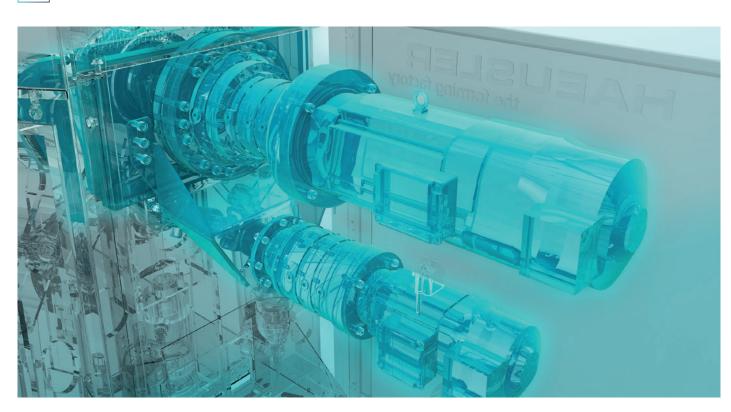
Internal bending diameter

By using two instead of only one pivot point for each side roll swing arm fixation, the machine can individually be adjusted either to create a wide bending geometry for heavy wall thicknesses or a tight geometry if small diameters shall be bent.

The above shown graphic displays the increase in bending moment that can be achieved by this new technology compared to a conventional 4-Roll Plate Bending Machine.



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EVO IS COST REDUCTION

MINIMIZE YOUR TOTAL COST OF OWNERSHIP

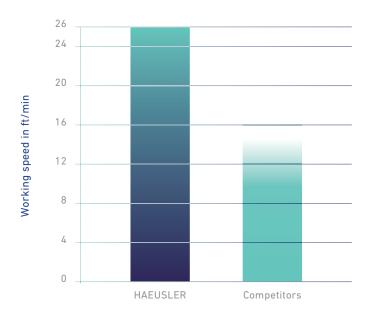
HHDS – HAEUSLER HYBRID DRIVE SYSTEM

HIGHEST EFFICIENCY COMBINED WITH SUPERIOR PRODUCTIVITY

The HAEUSLER Hybrid Drive System HHDS® provides an unmatched efficiency due to the consequent usage of electrical motors in combination with planetary gearboxes. In practice this means savings of up to 50% of the running costs. Additionally the

Hybrid Drive System allows a step-less adjustable rotation speed from 0-26 ft/min. This is, compared to other machines that are available on the market, an increase of 60% and the basis for a high productivity.

WORKING SPEED IN COMPARISON



ENERGY COSTS IN COMPARISON

250% 200% 150% 100% 50% HAEUSLER Conventional Hybrid Drive HHDS® hydraulic drive

The two graphs shown above illustrate the two major advantages of HAEUSLER's HYBRID-DRIVE-SYSTEM. 60% faster speed, which is particularly interesting for bending and calibrating large

diameter shells, as well as the huge savings potential in maintenance costs that can be achieved by using the HAEUSLER HYBRID DRIVE SYSTEM.



02.3 Perfect Control





EVO IS PERFECT CONTROL

OUTSTANDING CONTROL SYSTEM WITH ARITIFICIAL INTELLIGENCE

BENDTRONIC® | BENDING BECOMES CHILD'S PLAY

The revolutionary BENDtronic® of HAEUSLER enables everyone to control not only the movements of the machine but the bending result itself. The graphically supported software allows single-pass as well as multi-pass plate rolling and can be used for any kind

of product shape like cylinders and pipes, ovals, tanks or other more complex geometries even up to S-shaped workpieces. The BENDtronic® contains various auxiliary tools which optimally support the operator.



SINGLE RADIUS *MULTI PASS*

automatically generates CNC programs to achieve a complete cylindrical workpiece even when multi pass bending is required



MULTI-RADII CALCULATOR

automatically generates a full CNC program to achieve the desired multi radii workpiece even for multi pass bending applications



APPLECALCULATOR

calculates the different possibilities to achieve the usually desired "apple shape" of a cylindrical piece when pre-bending

CAPACITY *CALCULATOR*

shows if the desired workpiece can be bent. Additionally, the tool shows the load applied on the machine as well as the remaining flat ends and spring back that can be expected

BEND CALCULATOR

calculates the required positions of the rolls to achieve the desired radius

Our goal was to develop a simple and intuitive user interface leading the operator through highly complex plate bending processes. Thanks to our artificial intelligent BENDtronic system users can reliably deal with unknown materials and obtain perfect bending results.

DR. ALEXANDER ZWAHLEN,
head of BENDtronic development team



EVO IS CHOICE

THE EVO MODEL RANGE



	15 series	31 series	49 series	71 series	102 series	139 series	196 series	283 series	385 series
plate width 82 inches	EV0 21015	EV0 21031	EV0 21049	EV0 21071	EV0 21102				
rounding capacity	5/8''	3/4"	7/8''	1 1/8"	1 5/8"				
pre-bending capacity	3/8"	5/8"	3/4"	7/8''	1 1/4"				
plate width 102 inches	EV0 26015	EV0 26031	EV0 26049	EV0 26071	EV0 26102	EV0 26139	EV0 26196	EV0 26283	EV0 26385
rounding capacity	1/2"	5/8"	3/4"	1"	1 3/8"	1 5/8"	2"	2 3/4"	3 1/2"
pre-bending capacity	3/8"	1/2"	5/8"	3/4"	1 1/8"	1 3/8"	1 5/8"	2 1/8"	2 5/8"
plate width 122 inches	EVO 31015	EV0 31031	EV0 31049	EV0 31071	EV0 31102	EV0 31139	EV0 31196	EV0 31283	EV0 31385
rounding capacity	3/8"	5/8"	3/4"	7/8"	1 1/4"	1 1/2"	1 3/4"	2 3/8"	2 3/4"
pre-bending capacity	5/16"	9/16"	5/8"	3/4"	1"	1 1/4"	1 3/8"	2"	2 3/8"
plate width 160 inches						EV0 41139	EV0 41196	EV0 41283	EV0 41385
rounding capacity						1 1/8"	1 5/8"	2 1/16"	2 5/8"
pre-bending capacity						1"	1 1/4"	1 3/4"	2 1/8"



STANDARD FEATURES

- Variable planetary guiding system VSA®
- HAEUSLER Hybrid Drive System HHDS®
- Moveable 21.5" touch control panel including BENDtronic® control system
- Automatic pressure compensation between top and bottom roll
- Stepless adjustable rotation speed between
 0-26 ft/min
- Installed remote service for online diagnostics
- Continuous pressure adjustment of bottom roll

- Electro-mechanic holding system for rotation of top roll
- Automatic identification of interchangeable top rolls
- Standard cooling system for ambient temperatures up to 95°F
- Automatic axes optimization
- Ultra-compact design to reduce or even avoid foundation costs
- Safety snap cord



OPTIONAL FEATURES

- Cone bending device for bending of conical shaped parts
- Advanced cooling system for ambient temperatures up to 113°F
- Upper supporting device to support large diameter shells
- Lateral side supporting device to support large diameters shells
- Gas accumulator for calibration of already welded cylinders
- Machine prepared for usage of interchangeable top rolls

- Two roll drive
- Interchangeable top rolls with different diameters to bend small diameter shells
- Hardened rolls, if carbon and stainless material shall be bent
- Infeed roller table for easy infeed of the plates into the machine
- Centering device for infeed roller table, to automatically adjust the plates before bending
- Predictive maintenance plus package to reduce running costs and avoid downtimes



HAEUSLER SERVICE

The highly professional HAEUSLER TECH service team takes immediate care of your needs; installation, commissioning, trainings and predictive maintenance - worldwide

HAEUSLER PRODUCTS IN USE WORLDWIDE

HAEUSLER KNOW-HOW

More than 80 years of technological experience in heavy plate rolling industry





ASK OUR EXPERTS: +41 61 755 22 22



HAEUSLER QUALITY

100% made in Germany and Switzerland, quality management ISO 9001

- General Electric, US
- Trinity Industries, US
- McDermott, US
- Berg Steel Pipe, US
- Caterpillar, US ask for more...

- Daimler, DE
- EADS, DE
- Liebherr, DE
- Dillinger Hütte GTS, DE
- Viessmann Werke, DE ask for more...

- TMK (Volzhsky Pipe Plant), RU
- Uralmash, RU
- KAMAZ, RU
- Energomash, RU ask for more...

- Hokkai Steel Works, JP
- Hyundai Heavy Industries, KR
- Seah, KR
- Samsung, KR
- ask for more...

- IMPSA, AR
- TenarisSiat, AR
- Voith Paper, BR Atlas Schindler, BR
- Alstom, BR ask for more...

- Steinmüller, ZA
- Petrojet, EG
- Helwan Engineering Industries, EG
- Westcom Technologies & Energy, NG ask for more...

- Ahvaz Pipe Mills, IR
- Safa Rolling And Pipe Mills, IR
- McDermott Middle East,
- NPCC National Petroleum Construction Com, AE ask for more...

- Godrei & Boyce, IN
- Mazagon Dock, IN
- Canadoil Group, TH
- Vietsovpetro, VN









GET LAUNCHED!

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